



Dart Aerospace Ltd.
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D5637-1
Job Sheet 200848



Part No: D5637-1

Job Qty: 4 pcs

Part Name: Web



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 10/4/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5637 REV.A IPP REV:A 19.05.30 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Skidtubes - 1	4 pcs	10/4/19		0.00	2.00	Skidtubes - 1		CO
							Skidtubes - 2		
							Skidtubes - 3		
							Skidtubes - 4		
							Skidtubes - 5		
							Skidtubes - 6		
							Skidtubes - 7		
110	QC 5	4 pcs	10/4/19		0.00	0.00	QC 5 - 10		19-10-01
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Handfinish - 1-1 Chemical-B4B	4 pcs	10/4/19		0.00	0.80	Handfinish - 1 - 1 - B4B		OCT 04 2019
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		

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CANADA
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Container No: S218783



Part: D5637-1

Job No: 200848

Serial No/Batch: S218783

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/01/19

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				Handfinish - 1 - 6 - B4B					
				Handfinish - 1 - 7 - B4B					
				Handfinish - 1 - 8 - B4B					
				Handfinish - 1 - 9 - B4B					
				Handfinish - 1 - 10 - B4B					
				Handfinish - 1 - 11 - B4B					
				Handfinish - 1 - 12 - B4B					
				Handfinish - 1 - 13 - B4B					
				Handfinish - 1 - 14 - B4B					
				Handfinish - 1 - 15 - B4B					
				Handfinish - 1 - 16 - B4B					
				Handfinish - 1 - 17 - B4B					
				Handfinish - 1 - 18 - B4B					
				Handfinish - 1 - 19 - B4B					
				Handfinish - 1 - 20 - B4B					
				Handfinish - 1 - 21 - B4B					
				Handfinish - 1 - 22 - B4B					
				130 QC 7	4 pcs	10/4/19	0.00 0.00	QC 7 - 10	
								QC 7 - 13	
								QC 7 - 14	
								QC 7 - 15	
								QC 7 - 17	
QC 7 - 18									
QC 7 - 19									
QC 7 - 2									
QC 7 - 28									
QC 7 - 3									
QC 7 - 30									
QC 7 - 34									
QC 7 - 36									
QC 7 - 37									
QC 7 - 41									
QC 7 - 47									
QC 7 - 48									
QC 7 - 51									
QC 7 - 58									
QC 7 - 59									
QC 7 - 60									
QC 7 - 9									
QC 7 - 68									
QC 7 - 50									
QC 7 - 67									
QC 7 - 40									
QC 7 - 24									
QC 7 - 43									
QC 7 - 61									
QC 7 - 81									
QC 7 - 76	79 00								

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160 Packaging 3-1 - Stock - B4B	4 pcs	10/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	TF
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
170 QC 21 - SA	4 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89 OCT 09 2019

Part Op 100 - 1- CUT WEB TO LENGHT AS PER DWG AND DEBURR. 2- DRILL HOLES IN D5637-1 AS PER DWG (USE Descriptions: DT10540) 3- OPEN HOLES TO SIZE AS PER DWG , DEBURR.
110 - QC5- Inspect part completeness to step on W/O
120 - CHEMICAL CONVERSION COAT WEB
130 - QC7-Inspect Chemical Conversion Coat
160 - Identify as per dwg & Stock Location: LG002
170 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2600-5-108	Extrusion I-Beam Thin	4 pcs (1 ea)	100-Skidtubes - 1	5146203

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Skidtubes - 1	D2600-5-108	4	170	0

Part Specifications				
Specifications could not be found.				



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			